

Date: Thursday, 5/25/2006 11:36:50 AM
 User: Linda Lacelle

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	5-MAN SHOULDER HARNESS KIT		
Job Number	27235			Part Number	D412702033	
Estimate Number	10409			Drawing Number	DSI 9312 REV B	
P.O. Number	N/A			Project Number	N/A	
This Issue	5/25/2006	S.O. No.	N/A	Drawing Revision	B	
Prsht Rev.	NC			Material	N/A	
First Issue	N/A	Type	MACHINED PARTS	Due Date	5/26/2006	Qty: 2 Um: Each
Previous Run	26022					
Written By	<u>See Comment Below</u>					
Checked & Approved By	<u>See Above User & Date</u>					
Comment	Est Rev:A 05.11.03 New issue KJ/EC					
	Est Rev:B 06-04-03 Remove Comments,Rev B JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-033CHG001	KJ 06/05/05.
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D31961	Bar	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Bar Batch: B25849 ✓	
4.0	D3446041	Harness Assembly	
		Comment: Qty.: 5.0000 Each(s)/Unit Total : 10.0000 Each(s) Harness Assembly Batch: B25598 ✓	
5.0	D32681	Placard	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Placard Batch: B26338 ✓	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

DQA: 

Date: 06/05/26

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

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Drawing Name: 5-MAN SHOULDER HARNESS KIT

Job Number: 27235

Part Number: D412702033

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS24694S152

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

Batch: MS100680 ✓

7.0 MS24694S154

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

SCREW

Batch: MS100680 ✓

SL 06/05/25 (2)

8.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

11/6/17 26 (2)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-033

Location: Rev A

DC 6/15/26 (2)

10.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DC 06/05/26 (2)

Job Completion



U 06/05/26